Bioflex alloy has been patented by Générale Ressorts with the purpose of mainspring manufacturing.

Its chemical composition guarantees excellent corrosion resistance and completely non-magnetic behavior. The alloy is entirely Nickel free and suitable for medical applications.
Bioflex is the ideal material to spring applications thanks to its very high mechanical strength and relatively low Young modulus.
Its mechanical properties can be finely tuned combining work hardening and heat treatment, to obtain the best compromise between strength and ductility

## Alloy Composition (wt. \%)

| Fe | Cr | Mn | N | C | Nb |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rest | $16-20$ | $5-25$ | $2.5-4.2$ | $0.1-5.0$ | $0.1-1.0$ | $\leq 0.25$ |

## Mechanical values (Cold drawn bar)

| Strength forming rate [\%] | Elastic Moduls [GPa] | $\begin{gathered} \mathrm{R}_{\mathrm{pop.2}} \\ {[\mathrm{MPa}]} \end{gathered}$ | $R_{m}$ <br> [MPa] | $\mathrm{A}_{5}$ [\%] | Mechanical values (Solution-annealed) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Yield strength [MPa] | > 600 |
| LG | 185 | 615 | 930 | 56.2 | Tensile strength [MPa] | > 900 |
| 20 | - | 1070 | 1290 | 25.2 | Fracture elongation [\%] | 56.2 |
| 30 | - | 1220 | 1570 | 16.2 | Fracture toughness [\%] | 77.5 |
| 40 | - | 1440 | 1800 | 10.2 | Notch impact toughness [J] | > 350 |

